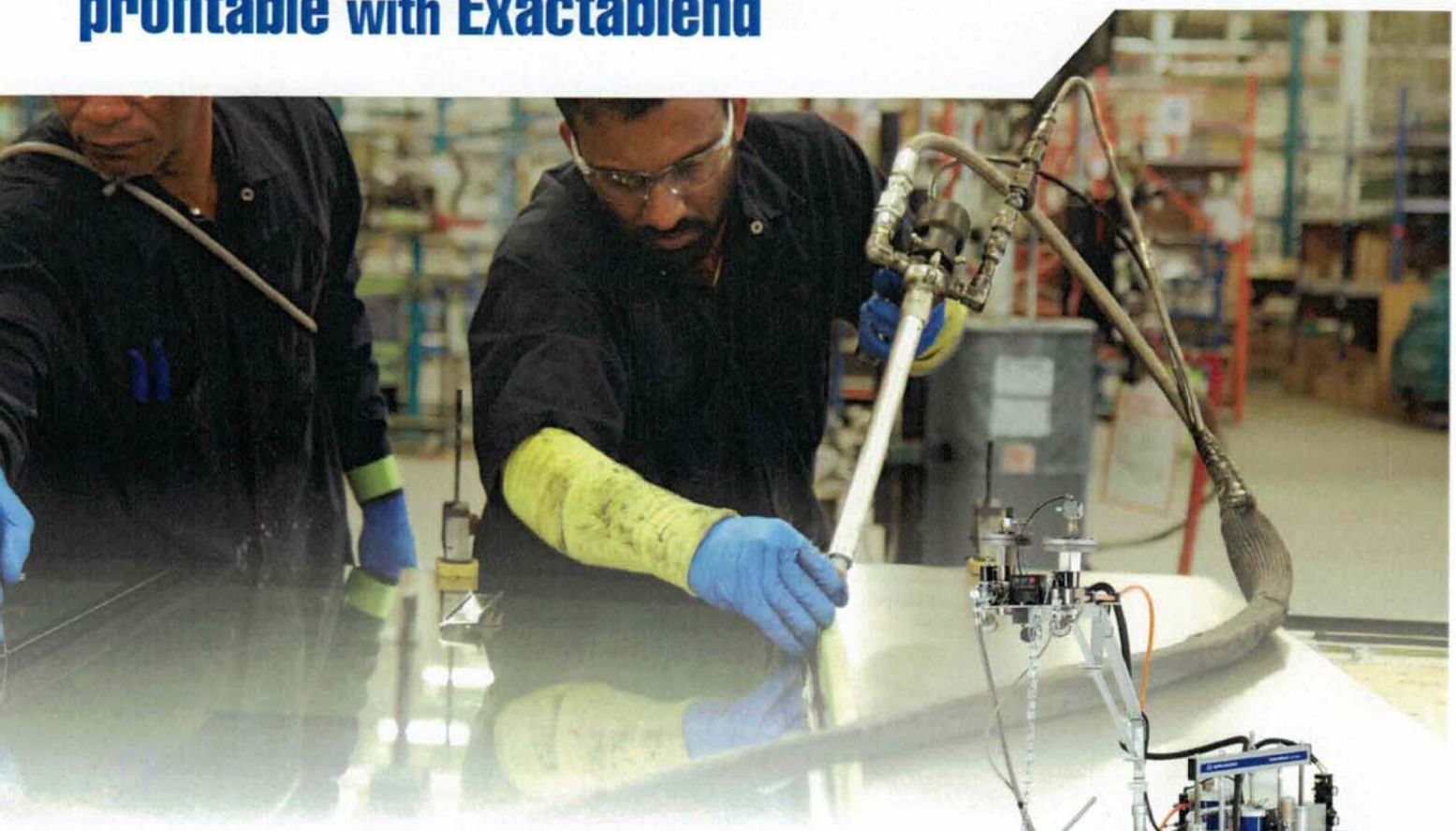
GRACO

Make your IG production more profitable with Exactablend



100 % MIXING ASSURANCE

- >> On Ratio mixing (even during pump changeover)
- >> Automatic shut-down if off-ratio conditions occur
- >> System monitors flow rate and automatically adjusts the catalyst

HIGH RETURN ON INVESTMENT

- >> Guaranteed reduction of wasted material with the MD2 valve
- >> Elimination of reworks
- >> Reducing downtime

EASY TO OPERATE

- >> Quick and easy setup – operatur simply enters the ratio setting
- >> Easy to switch ratio settings
- >> The system's electronic controls take the guesswork out of setting the ratio

More information on
▸ gracoglass.com

Ratio assurance at an Affordable Price

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TECHNICAL SPECIFICATIONS	EXACTABLEND AGP	EXACTABLEND SB
Typical ratios by weight (silicone and polysulphide)	6:1 to 14:1	-
Typical ratios by weight (urethane)	12:1 to 20:1	-
Typical ratios by weight*	-	1:1 to 20:1
Min. flow rate**	500 g/min	500 g/min
Max. flow rate**	4,000 g/min	4,000 g/min
Max. working pressure: UL6000 valve	276 bar (4000 psi, 27.6 MPa)	276 bar (4000 psi, 27.6 MPa)
Max. working pressure: MD2 Valve	207 bar (3000 psi, 20.7 MPa)	207 bar (3000 psi, 20.7 MPa)
Fluid outlet base	1/2 npt (f)	3/4 npt (f)
Fluid outlet catalyst	1/4 npt (f)	3/4 npt (f)
Air inlet	3/4 npt (f)	1/2 npt (f)
Boom height	274 cm (108 in)	-
Boom reach	244 cm (96 in)	-
Ram height (raised)	259 cm (102 in)	196 cm (77 in)
Ram height (lowered)	160 cm (63 in)	142 cm (56 in)
Weight	390 kg (865 lb)	512 lb (232 kg)
Width x depth (base)	101 x 107 cm (40 x 42 in)	71 x 89 cm (28 x 35 in)
Wetted parts	Stainless steel, carbon steel (zinc, nickel or chrome plated), aluminum, nitrile, neoprene,nylon, UHMWPE, PTFE, tungsten carbide	
Electrical requirements	90-264 VAC, 50/60 Hz, 1-ph, 4 amps max	
Air pressure requirements	6.0 to 7.0 bar (80 to 100 psi , 0.6 to 0.7 MPa)	
Instruction manual	3A2894	3A2894

* *Depending on configuration*

** *Flow rates are dependent on applicator, material viscosity and material temperature*

More information on
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